

10/532484

(12) INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(19) World Intellectual Property
Organization
International Bureau



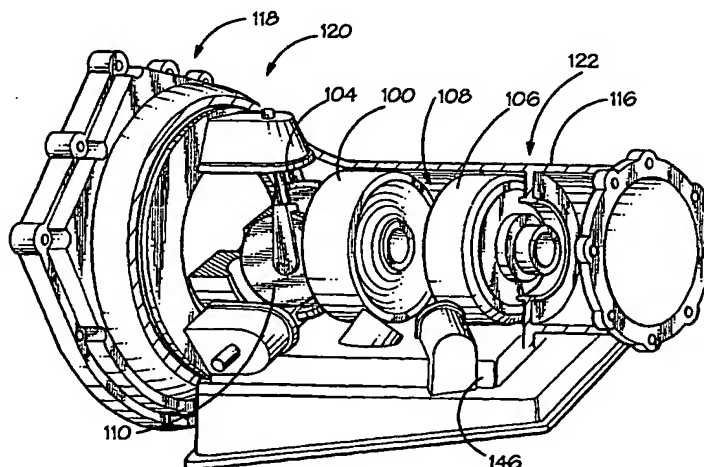
(43) International Publication Date
6 May 2004 (06.05.2004)

PCT

(10) International Publication Number
WO 2004/038253 A1

- (51) International Patent Classification⁷: **F16H 15/38**
- (21) International Application Number:
PCT/GB2003/003948
- (22) International Filing Date:
11 September 2003 (11.09.2003)
- (25) Filing Language: English
- (26) Publication Language: English
- (30) Priority Data:
0224646.0 23 October 2002 (23.10.2002) GB
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- (81) Designated States (*national*): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW.
- (84) Designated States (*regional*): ARIPO patent (GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IT, LU, MC, NL, PT, RO, SE, SI, SK, TR), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).
- Published:
— with international search report
- For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

(54) Title: **CONTINUOUSLY VARIABLE RATIO TRANSMISSION UNIT AND METHOD OF ASSEMBLY THEREOF**



(57) Abstract: A continuously variable ratio transmission unit is disclosed which comprises a housing (116) and input (102, 106) and output (100) discs paired to define first and second toroidal cavities. The discs (100, 102, 106) are mounted to the housing for rotation about a common axis. First (110) and second (112) rollers - or more typically first and second sets of rollers - are respectively arranged in the first and second cavities and serve to transmit drive between the input and output discs. First (130) and second (148, 150, 152) actuators act on the respective rollers. The first actuator is coupled to a first carrier part (126) which can be mated with the housing introducing it to the housing along a direction generally parallel to the variator axis. The second actuator is coupled to a second carrier part (146) which can be mated with the housing by introducing the second carrier part to the housing along a direction non-parallel to the variator axis.

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